

Matreial Data Sheet

技术数据表

NFD Composite Material (Jiangsu) Co., Ltd

Tepla® T2010AF

Material Description:

Front Temperature

Tepla ® T2010AF is a Polyphenylene Sulfide (PPS) product filled with 10% aramid fiber. Characteristics include: Wear Resistant, Flame Retardant, Chemical Resistant.

Flame Retardant, Chemical Resistant.				
General				
Material Status	Commercial: Active			
Availability	Asia Pacific		North America	
	Europe		 Latin America 	
	Middle East		Africa	
Filler/Reinforcement	 Aramid Fiber, 10% Filler by 	Weight		
	Abrasion Resistant		 Wear Resistant 	
Features	 Good Dimensional Stability 	/	 Creep Resistant 	
	• Low Moisture Absorption		 Chemical Resistant 	
	Good Rigidity		 Flame Retardant 	
Appearance	Black			
Forms	 Pellets 			
RoHS Compliance	Contact Manufacturer			
Processing Method	 Injection Molding 			
Physical Properties	Typical Value	Unit		Test Method
Density/Specific Gravity	1.36	g/cm ³		ASTM D792
Molding Shrinkage - Flow (3.18 mm)	1.30	%		ASTM D752
Water Absorption (24 hr, 23°C)	0.02			ASTM D533
Water Absorption (24 III, 23 C)	0.02	70		ASTIVI DSTO
Hardness	Typical Value	Unit		Test Method
Rockwell Hardness (R-Scale)	123			ASTM D785
Mechanical Properties	Typical Value	Unit		Test Method
Tensile Modulus	6400	MPa		ASTM D638
Tensile Strength	62	MPa		ASTM D638
Tensile Strength Tensile Elongation (Break)	2	%		ASTM D638
Flexural Modulus	5200	MPa		ASTM D030
Flexural Strength	125	MPa		ASTM D790
Tioxarar otrongth	120	TVII G		7.01111 2100
Impact Properties	Typical Value	Unit		Test Method
Notched Izod Impact(3.18mm)	35	J/m		ASTM D256
Unnotched Izod Impact(3.18mm)	260	J/m		ASTM D4812
Flammability	Typical Value	Unit		Test Method
Flame Rating(1.6mm)	V-0	Offic		UL 94
riame Rating(1.0mm)	V-0			OL 94
Electrical Properties	Typical Value			Test Method
Volume Resistivity	1.00E+16	ohms∙cm		ASTM D257
Thermal Properties	Typical Value	Unit		Test Method
Deflection Temperature Under Load	Typical value	- Onit		ASTM D648
0.45 MPa, Unannealed	260	°C		ASTIVI D040
1.8 MPa, Unannealed	177	$^{\circ}$		
1.0 WH a, Onamicaled	111	C		
Processing Information	Typical Value	Unit		
Rear Temperature	302 to 343	$^{\circ}\!$		
Middle Temperature	302 to 343	$^{\circ}$		
Front Temperature	302 to 343	°C		

302 to 343

Mold Temperature66 to 177℃Injection Pressure68.9 to 103MPa

Additional Information

Molding Shrinkage, ASTM D-955, 0.25in: 12 mil/in.

NFD ADVANCED COMPOSITES

Tepla® T2010AF

CAUTION/警告!

Before using, read the Molding Guide, Material Safety Data Sheets, and Bulletins available from NFD Advanced Composites Sales offices and Distributors supplied to your company. Caution! During drying, purging and molding, small amounts of hazardous gases and/or particulate matter may be released. These may irritate eyes, nose and throat. Use adequate local exhaust ventilation during thermal processing. To prevent resin decomposition, do not contaminate the resin or exceed the recommended melt temperature or hold-up time. Avoid inhalation or skin and eyes contact. Sweep up and dispose of spilled resin to eliminate slipping hazard. 在使用之前,请阅读NFD公司销售办事处和经销商提供给贵公司的材料成型指南、材料安全数据表和公告。警告! 在干燥、吹扫和成型过程中,少量有害气体或颗粒物质可能会在被释放,这些可能会刺激眼睛,鼻子和喉咙。热处理过程中请注意做好排气通风工作。为防止树脂分解,请勿污染树脂或超过我们为您推荐的熔融温度或时间。请避免吸入或与皮肤、眼睛等接触。清扫和处理溢出的树脂,以消除滑到的危险。

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The figures indicated here are approximate values. They may be affected by different factors, and the user is not released therefore from the obligation of performing checks and trials of his own. The values indicated here have been compiled on the basis of current tests and findings. Any legally binding guarantee of certain properties, or any suitability for a specific application can not be inferred from the present data. For detailed production regulatory information, contact customer service

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